

Garant

Steel boring bar A.. PTFNL 90°, for indexable inserts TN., left-hand, Shank Ø / insert size: 32/16mm


Order data

Order number	251417 32/16
GTIN	4045197650962
Item class	21T

Technical description

Centre offset L_3	22 mm
Lever	259015 9
Minimum pre-drill $\varnothing D_{\min}$	40 mm
suitable indexable insert	TN.. 1604..
Shim pins pack	259044 5
Lever screw	259018 6
Insert size	16 mm
ISO code toolholder	A32S PTFNR/L 16
Shim	259031 34
Shim punches pack	259047 3
Overall length L	250 mm
Clamping height L_2	31 mm
Setting angle κ	90 degrees
Shank $\varnothing D_s$	32 mm
Standard	DIN 8024
Application type	left-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Lever Type 9	259015 9
Lever screw Type 6	259018 6
Shim Type 34	259031 34
Set of shim pins 10 pieces Type 5	259044 5
Shim punches set 10 pieces Type 3	259047 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 2,5 mm	674242 2,5